

Wastewater Specification Guide

TAYLEX.COM.AU V4.1.3 — MAY 2024



Wastewater Recycling Systems for Australian & New Zealand homes that protect your family and our environment.

Taylex Systems produce the highest quality effluent for the safest and best environmental outcomes.

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Concrete or Poly?

Both the Taylex concrete and polymer wastewater treatment systems are six stage Advanced Secondary Wastewater treatment systems that exceed the national standards and are certified in all Australian states and territories. So why have both options available if they essentially do the same thing?

Our concrete Secondary Wastewater Treatment Systems are suited to 90% of all domestic installations. Taylex Polymer Tanks are designed to accommodate site conditions where it is not possible to crane in a concrete treatment system e.g. steep terrain. Our unique polymer mould cleverly uses 'Sandwich closed-cell foam polymer' to mould the compartment walls in one piece. There are no joins or glued-in compartments and all partitions extend to the lid of the tank, so you can enjoy the same peace of mind as if you had a Taylex concrete system.





Trust Taylex

Welcome to Taylex, an Australian family-owned company founded in 1969. We have over 80 employees and over 90 trained wastewater specialists who market, install and service our range nationally in Australia and New Zealand. Post installation, we have a network of over 300 trained Service Technicians to provide the ongoing care and maintenance for your system.

We manufacture a range of products for Wastewater, Rainwater and Stormwater, we also offer Servicing for our wastewater systems. Taylex was the first company to manufacture Home Sewage Treatment Systems in Australia and we continue to be leaders in our field.

Expertise

With over 50 years of experience, building our reputation, Taylex is a trusted voice in the wastewater industry. We work closely with the national manufacturers association and governing bodies to lobby for more stringent wastewater regulations to ensure the highest level of treatment is met and to provide you with the best results possible.

Integrity

We honour warranties. We stand behind our products, for their lifetime, no questions, no fine print. We are an Australian owned and made family business. We are passionate about producing quality products that work. We take care of our staff. We value the environment and human health.

Flexibility

Taylex has a system that will work for you. In difficult terrain or soil, for the size of your house and slope of your block, Taylex systems are adaptable, we are eager to work with you and become part of the solution.

Innovation

Taylex is at the cutting edge of environmentally sound wastewater treatment that is healthy for your family and the environment. We are constantly testing and improving our systems to not only provide unparalleled quality and unmatched results, but to ensure the most stringent safety standards are met. We are constantly striving to improve and perfect.

Functionality

Our Systems work! Taylex use Monolithic, single piece moulds meaning no deteriorating seals or weak post-joined walls, which could expose your family to catastrophic failure of your system. There's no skimping on parts from the biggest pump down to the smallest seal. Our systems are designed and engineered to last as long as your home.

The Taylex Treatment Process





Primary Chamber

The first stop for your household wastewater is in the 'Primary Chamber'. Here solids will naturally sink to the bottom and fats and oils will naturally float to the top, leaving a clearer "Supernatant Zone" in the middle. This zone will transfer to the next stage of treatment.

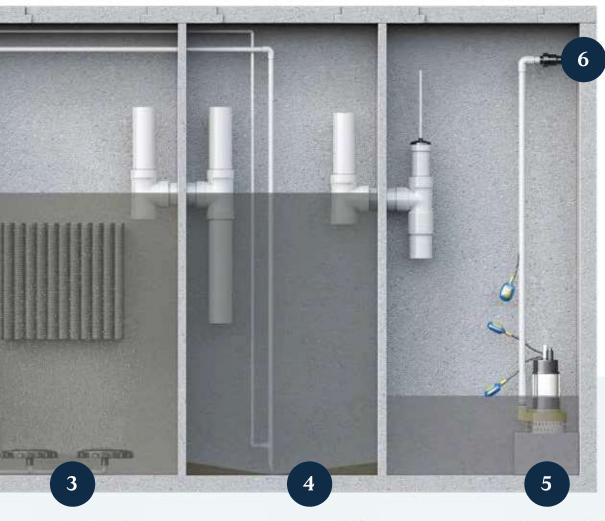


Watch our video to see it in action!



Secondary Chamber

Next is the 'Secondary Chamber'. Further settling happens here. Again, water from the middle flows onto the next stage, there is an additional "Bio-Mass" block in this chamber to assist with the separation of solids. In a traditional Septic System, this is where the journey would end and effluent would now be pumped onto your property and into our environment, relying on sand or soil to do the rest. With a Taylex Wastewater Treatment System, there are still four more steps to produce clean, clear, safe water for your yard.



Irrigation Pump

Lastly, when the
Disinfection Chamber
fills up, your dependable
irrigation pump
automatically switches
on to send your water
out to do its job in your
yard. Crystal clear water
irrigates your designated
area and returns safely to
nature, contributing to a
healthy water cycle.



Aeration Chamber

The 'Aeration Chamber' is next up. This is where the magic happens. Your quiet, reliable, energy-efficient blower sends oxygen into the chamber in the form of tiny bubbles. These bubbles pass through a specially designed structure called "Bio-Mass". Bio Mass is purpose designed to trap the air bubbles to feed naturally occurring 'Aerobic bacteria'. These microscopic Eco-Warriors are now hard at work, chomping through most of the remaining organic matter, polishing the water, and eliminating odour.



Clarification Chamber

Step four is in the 'Clarification Chamber'. More settling occurs here. Once settled to the bottom, this potent mix of Aerobic bacteria and fine particle solids are recirculated to the Primary Chamber to keep it healthy and working hard (not smelly).



Disinfection Chamber

The final step in the treatment process is the 'Disinfection Chamber'. The water gets a 'kiss' goodbye from our Chlorinator which removes any harmful bacteria, viruses and pathogens, using less chlorine per litre than your average swimming pool.

Emergency Storage

Taylex systems have the largest emergency storage buffers currently available on the market. In cases where surge loading events can't be avoided (like thunderstorms and power outages) your family has up to 3.9 days of storage (assuming a 1500L daily flow). That's 1,963 toilet flushes or 13 hours of shower time!

Taylex 1500 ABS systems are designed to process and treat 1,500L of wastewater. Average wastewater generated per day:

O 150L / ONE PERSON



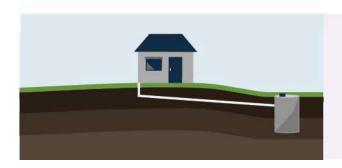
600L / FAMILY OF FOUR

	STANDARD	TALL 400	TALL 600	POLY
Emergency Buffer Zone	3,440L	5,182L	5,890L	1,541L
Days of Storage Based on 1500L/day	2.3	3.5	3.9	1
Toilet Flushes	1,146	1,727	1,963	347
Shower Time	7.6hr	11.5hr	13hr	2.3hr
Washing Loads	22.9	34.5	39.2	6.9

It is important to note that where possible, Surge loading your system should be avoided as it may impact the operational efficiency of your system.

Our Range of Invert Levels

A ratio of 1:60 Fall must be met when installing any wastewater system. Factors that affect choice of invert level include, but are not limited to, size of the house, topography of the block, preferred location of the system. A riser can be added to facilitate invert when required.



ABS STANDARD

Invert Height 670mm

Total Drainage Run Determined by slope gradient

Depth In Ground 2,200mm

Emergency Storage 3,440Ltr (2.3 days)



ABS TALL 400

Invert Height Total Drainage Run Depth In Ground 1,070mm Up to 22m 2,600mm

Emergency Storage 5,182L (3.5 days)



ABS TALL 600

Invert Height 1,270mm

Total Drainage Run Up to 40m

Depth In Ground 2,800mm

Emergency Storage 5,890L (3.9 days)



ABS TALL & RISER

- Depth In Ground Invert Height = Basesystem dimensions + dimensions of the riser/s.
- Total Drainage Run: 35m+
- · Risers have no effect onemergencystorage.
- Risers available in 600 (781kg), 800 (1,040kg) and 1000mm (1,300kg).



ABS POLY

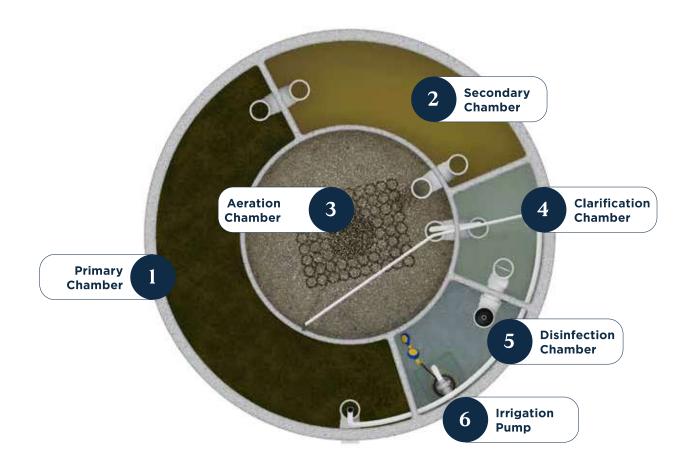
Invert Height 500mm

Total Drainage Run Determined by slope gradient

Depth In Ground 2,200mm Emergency Storage 1,541 L (1 day)

ABS Advanced Secondary Treatment Systems up to 10EP

		ABS 1500 (1	OEP)			
TANK COMPLIANCE						
Tank Design & Testing (In Ground)		AS1546.1:2	008			
Tank Design & Testing (Above Ground)		AS3735:20	001			
EFFLUENT COMPLIANCE		AS1546.3:2	2017			
	Required	Av. Res	ults	% Reduction		
Biochemical Oxygen Demand (BOD ⁵)	<10mg/I	1.5mg	g/l	99.59%		
Total Suspended Solids (TSS)	<10mg/I	7.6mg	g/l	97.66%		
E. Coli	<10cfu/100ml	1.4cfu,	/ml	99.99%		
Total Nitrogen	N/A	N/A		N/A		
Total Phosphorus	N/A	N/A	\	N/A		
Free Available Chlorine (FAC)	N/A		1.05 mg/l			
Operating Temperature		Min2°C Ma	x. 45°C			
TANK CAPACITY						
Poly		7,449L				
Concrete Standard		9,320L				
Concrete Tall 400		11,062L				
Concrete Tall 600		11,770L				
Operating Capacity		Concrete: 5,880L	Poly: 5,908L			
EMERGENCY STORAGE						
Poly		1,541L				
Concrete Standard		3,440L				
Concrete Tall 400		5,182L				
Concrete Tall 600		5,890L				
Riser		No effect on emerge	ency storage.			
SYSTEM CHAMBER CAPACITIES	CONCRET	E 1500	POLY '	1500		
Primary Chamber	1,684	4L	1,646L			
Secondary Chamber	842	L	881L			
Aeration Chamber	2,07	1L	2,053L			
Clarifier Chamber	662	L	663L			
Irrigation Chamber	621	L	665	5L		
Maximum Hydraulic Loading Capacity	1,500L p	er day	1,500L p	er day		
DESIGN PARAMETERS	PER D	PAY	PER PERSON	N/PER DAY		
Daily Flow	1,500L/	10EP	150)L		
Maximum Organic Loading (BOD⁵)	700	g	70	g		
Total Suspended Solids (TSS)	700	9	70	g		
Total Nitrogen (TN)	150	g	159	9		
Total Phosphorus(TP)	250	25g 2.5g				
ELECTRICITY CONSUMPTION						
Kilowatt hours per day (kWh/d)	2.21					
Kilowatt hours per 1000L (kWh/1000L)		1.62				
SERVICING AND MAINTENANCE						
Servicing Frequency		Every 3 mo	nths			



AUSTRALIAN STANDARD - AS1546.3:2017

INFLUENT CRITERIA	ASI546.3:2017 42 Week Test*	AS1546.3:2017 Required Average
BOD⁵	150 - 750mg/l	≥300mg/l
TSS	150 - 750mg/l	≥300mg/l
Total Nitrogen	20 - 150mg/l	≥60mg/l
Total Phosphorus	6 - 25mg/l	≥8mg/l

EFFLUENT CRITERIAAS1546.3:2017 Advanced Secondary Quality Effluent

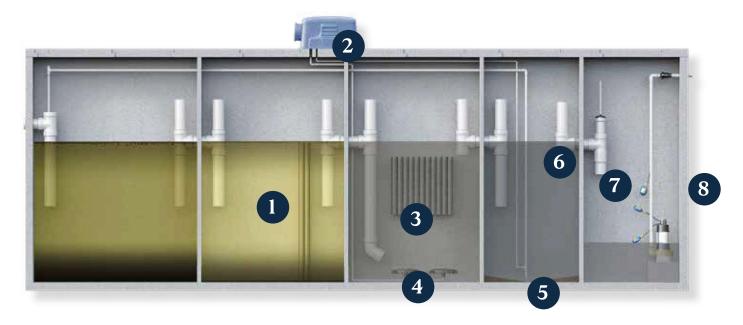
	90% of Samples	Maximum
BOD ⁵	≤10mg/l	≤20mg/l
TSS	≤10mg/l	≤20mg/l
E.coli	<≤10cfu/100ml	<≤30cfu/100ml

^{*34} Weeks + 8 Weeks Commissioning

ABSNR Advanced Secondary Treatment Systems with % Nutrient Reductions

	ABS 1350 NR (9EP)			ABS 2000 NR (13EP)			
TANK COMPLIANCE							
Tank Design & Testing (In Ground)		AS1546.1:2008			AS1546.1:2008		
Tank Design & Testing (Above Ground)		AS3735:2001		AS3735:2001			
EFFLUENT COMPLIANCE		AS1546.3:2017		AS1546.3:2017			
	Aust. Std	Av. Results	% Reduction	Aust. Std	Av. Results	% Reduction	
Biochemical Oxygen Demand (BOD ⁵)	<10mg/l	1.63 mg/l	99.50%	<10mg/l	2.59 mg/l	99.20%	
Total Suspended Solids (TSS)	<10mg/l	4.29 mg/l	98.90%	<10mg/l	5.63 mg/l	98.56%	
E. Coli	<10cfu/100ml	0.95 cfu/100m	99.99%	<10cfu/100ml	0.80 cfu/100ml	99.99%	
Total Nitrogen (TN)	N/A	23.30 mg/l	66.90%	N/A	31.94 mg/l	54.70%	
Total Phosphorus (TP)	N/A	8.56 mg/l	26.46%	N/A	8.76 mg/l	24.74%	
Free Available Chlorine (FAC)	N/A	1.05	mg/l	N/A	0.80	mg/l	
Combined Nutrient Reduction (TN + TP)	N/A	93.	36%	N/A	79.4	14%	
Operating Temperature	M	lin2°C Max. 45	°C	M	lin2°C Max. 45°	°C	
TANK CAPACITY							
Poly		7,449L			7,449L		
Concrete Standard		9,320L			9,320L		
Concrete Tall 400		11,062L		11,062L			
Concrete Tall 600		11,770L		11,770L			
Operating Capacity	Concre	te: 5,880L Poly	: 5,908L	Concrete: 5,880L Poly: 5,908L			
EMERGENCY STORAGE							
Poly		1,541L		1,541L			
Concrete Standard		3,440L		3,440L			
Concrete Tall 400		5,182L		5,182L			
Concrete Tall 600		5,890L		5,890L			
Riser	No effe	ct on emergency	storage.	No effect on emergency storage.			
SYSTEM CHAMBER CAPACITIES	CONCRET	E	POLY	CONCRETE POLY		POLY	
Primary Chamber	1,684L		1,646L	1,684L		1,646L	
Secondary Chamber	842L		881L	842L		881L	
Aeration Chamber	2,071L		2,053L	2,071L		2,053L	
Clarifier Chamber	662L		663L	662L		663L	
Irrigation Chamber	621L		665L	621L		665L	
Maximum Hydraulic Loading Capacity	1,350L per	day 1,3	50L per day	2,000L per	day 2,00	OOL per day	
DESIGN PARAMETERS	PER DAY	PER PE	RSON/PER DAY	PER DAY	PER PEI	RSON/PER DAY	
Daily Flow	1,350L/9I	ΕP	150L	2,000L/13	SEP	150L	
Maximum Organic Loading (BOD⁵)	630g		70g	910g		70g	
Total Suspended Solids (TSS)	630g		70g	910g		70g	
Total Nitrogen (TN)	135g		15g	195g		15g	
Total Phosphorus(TP)	22.5g 2.5g		32.5g		2.5g		
ELECTRICITY CONSUMPTION							
Kilowatt hours per day (kWh/d)	1.90			2.50			
Kilowatt hours per 1000L (kWh/1000L)		1.52		1.33			
SERVICING AND MAINTENANCE							
Servicing Frequency	Every 3 months				Every 3 months		

The New Taylex ABS Nutrient Reduction Systems.



New Developments in the Taylex ABS NR

- 1. Retention Bio Mass Withholds excess solids, creating a clearer supernatant zone.
- 2. Larger 120L Blower Allows for enhanced oxygenation of the aeration chamber.
- 3. Larger Aeration Bio Mass Broader colony for Aerobic bacteria, amplifying digestion/treatment.
- 4. Dual-Disk Diffusers Evenly disperses dissolved oxygen throughout the chamber.
- 5. Enhanced Sludge Recirculation Removes fine particle solids from clarification chamber.
- 6. Taylex Filter Control (TFC) Patent Pending Delivers a constant, stable flow to the irrigation chamber.
- 7. Precise Chlorination Provides efficient disinfection and uses less chlorine per litre.

Importance of Nutrient Reduction

The ABS NR is tested to the Advanced Secondary Standard with a % Nutrient Reduction. Meaning that the treatment processes are more efficient in digesting and disposing of excess levels of potentially harmful elements, preventing them from entering and degrading the environment.

Nitrogen & Phosphorus are classified as Macronutrients and are key factors in plant growth and development. However, when excess levels of these nutrients (i.e. the levels found in wastewater) are added on top of what is naturally occurring it can put a substantial strain on the wider environment. Excess nutrients lead to stunted root/plant growth and in worst cases polluted groundwater and dead top soil.

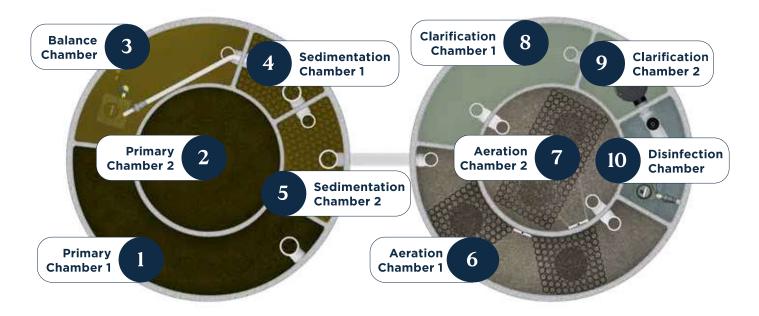
Because of our nutrient reduction, this environmental strain is significantly minimised. Additionally the Land application areas (LAAs) required for Taylex ABS NR systems are substantially reduced.



ABS Advanced Secondary Treatment Systems 10EP+

	ABS 4200 (28EP)			ABS 5000 (33EP)				
TANK COMPLIANCE								
Tank Design & Testing (In Ground)		AS1546	5.1:2008			AS1546	5.1:2008	
Tank Design & Testing (Above Ground)		AS373	5:2001		AS3735:2001			
EFFLUENT COMPLIANCE		AS1546.3:2017				AS1546	6.3:2017	
	Required	Av. R	esults	% Reduction	Required	Av. R	esults	% Reduction
Biochemical Oxygen Demand (BOD ⁵)	<10mg/l	1.07	mg/l	99.7%	<10mg/l	1.07	mg/l	99.7%
Total Suspended Solids (TSS)	<10mg/l	4.41	mg/l	98.7%	<10mg/l	6.12	mg/l	98.12%
E. Coli		0.32cfu	ı/100ml	99.99%		0.41cfu	u/100ml	99.99%
Total Nitrogen (TN)	N/A	38.54	4mg/l	45.35%	N/A	45.6	8mg/l	37.21%
Total Phosphorus (TP)	N/A	9.64	mg/l	13.72%	N/A	9.21	mg/l	15.27%
Operating Temperature		Min2°C	Max. 45°C			Min2°C	Max. 45°C	
TANK CAPACITY								
Total Tank Capacity		22,1	124L			22,	124L	
Operating Capacity		14,4	451L			14,4	451L	
Emergency Storage		7,6	73L			7,6	73L	
SYSTEM CHAMBER CAPACITIES								
Primary Chamber		2,3	50L		2,350L			
Primary Chamber 2		2,2	80L		2,280L			
Balance Chamber		1,49	90L		1,490L			
Sedimentation Chamber 1		64	-OL		640L			
Sedimentation Chamber 2		85	OL		850L			
Aeration Chamber 1		2,2	00L		2,200L			
Aeration Chamber 2		2,1	10L		2,110L			
Clarifier Chamber 1		1,34	40L		1,340L			
Clarifier Chamber 2		57	OL.		570L			
Chlorination Pump Well		62	21L		621L			
Maximum Hydraulic Loading Capacity		4,200L	per day			5,000	per day	
DESIGN PARAMETERS	PER	DAY	PER PERSO	N/PER DAY	PER D	DAY	PER PERS	ON/PER DAY
Daily Flow	4,200L	/ 28EP	15	OL	5,000L/	′ 32EP		150L
Maximum Organic Loading (BOD∰)	1,96	0g	70	Dg	2,331g 70g		70g	
Total Suspended Solids (TSS)	1,96	0g	70	Dg	2,331g 70g		70g	
Total Nitrogen (TN)	420g 100mg/l 15g			500g 100mg/l 15g		15g		
Total Phosphorus(TP)	70g 100mg/l 2.5g			83g 100mg/l 2.5g		2.5g		
ELECTRICITY CONSUMPTION								
Kilowatt hours per day (kWh/d)	5.16			6.16				
Kilowatt hours per 1000L (kWh/1000L)	1.35			1.36				
SERVICING AND MAINTENANCE								
Servicing Frequency		Every 3	months			Every 3	s months	

The Taylex 4200/5000 system is a two tank, ten chamber system and is designed to treat wastewater from large domestic or suitable commercial dwellings up to 4200 or 5000 litres per day. Separating these processes into two tanks allows for more in-tank treatment time and produces effluent of a superior quality.



TANK 1

Tank 1 consists of two Primary Chambers (1), (2), a Balance Chamber (3) and two Sedimentation Chambers (4), (5). The main operational objective of this tank is to separate and refine wastewater to a degree that could not be achieved in a traditional one-tank system.

TANK 2

Tank 2 consists of two Aeration Chambers (6), (7), two Clarification Chambers (8), (9) and a Disinfection Chamber (10). The main operational objective of this tank is to polish and disinfect the wastewater. Most of the advanced treatment happens here and due to the size of this tank and the extended in-tank treatment time the wastewater will leave as clean, clear, environmentally safe water.

AUSTRALIAN STANDARD - AS1546.3:2017

INFLUENT CRITERIA	ASI546.3:2017 42 Week Test*	AS1546.3:2017 Required Average
BOD⁵	150 - 750mg/l	≥300mg/l
TSS	150 - 750mg/l	≥300mg/l
Total Nitrogen	20 - 150mg/l	≥60mg/l
Total Phosphorus	6 - 25mg/l	≥8mg/l

AS1546.3:2017 Advanced Secondary Quality Effluent 90% of Samples Maximum BOD⁵ ≤10mg/l ≤20mg/l TSS ≤10mg/l ≤20mg/l E.coli <≤10cfu/100ml</td> <≤30cfu/100ml</td>

^{*34} Weeks + 8 Weeks Commissioning

Summary of Advanced Secondary Results

	ABS 1500 (10EP)		ABSNR 1350 (9EP)		ABSNR 2000 (13EP)		
EFFLUENT COMPLIANCE	AS1546	5.3:2017	AS1546.3:2017		AS1546	AS1546.3:2017	
	Av. Results	% Reduction	Av. Results	% Reduction	Av. Results	% Reduction	
Biochemical Oxygen Demand (BOD ⁵)	1.5 mg/l	99.59%	1.63mg/l	99.50%	2.59mg/l	99.20%	
Total Suspended Solids (TSS)	7.6 mg/l	97.66%	4.29mg/l	98.90%	5.63mg/l	98.56%	
E. Coli	1.4 cfu/ml	99.99%	0.95cfu/100ml	99.99%	0.80cfu/100ml	99.99%	
Total Nitrogen (TN)	66 mg/l	11%	23.30mg/l	66.90%	31.94mg/l	54.70%	
Total Phosphorus (TP)	10.19 mg/l	17.83%	8.56mg/l	26.46%	8.76mg/l	24.74%	
Free Available Chlorine (FAC)	1.05 mg/l		1.05mg/l		0.80mg/l		
Servicing Frequency	Every 3	months	Every 3 months		Every 3 months		

Certificate of Compliance

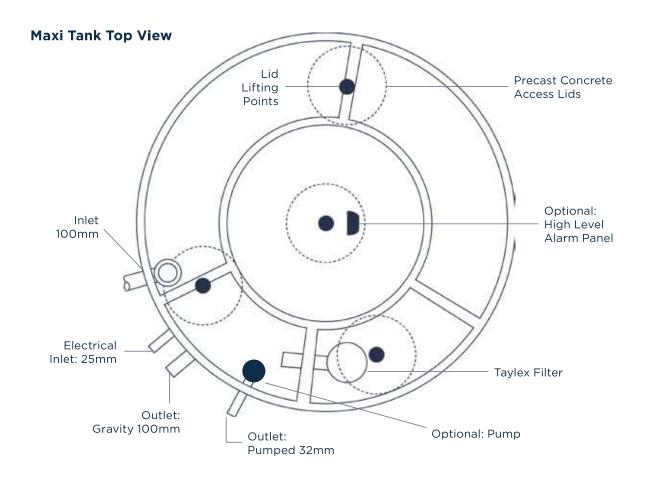
	ABS 1500 (10EP)	ABS 1350 NR (9EP)	ABS 2000 NR (13EP)	ABS4200	ABS5000
Concrete	40/22	4382-3039-01	4384-3039-01	40/26	40/24
Poly	40/22	4386-3039-01	4388-3039-01	N/A	N/A

State Approvals

System	Operating Capacity	QLD	NSW	VIC	TAS	SA	WA	NT
ABS 1500	1500	18/2020-01	STS-AWTS049	40/22	DOC/20/89089	WWP-20069	F-AA-51817	2020/3459EH
PABS 1500	1500	18/2020-01	STS-AWTS050	40/22	DOC/20/89089	WWP-20068	F-AA-51817	2020/3459EH
ABS 1350 NR	1350	02/2023	STS-AWTS067	4382-3039-01	DOC/22/109242	WWP-20132	F-AA-51817	2023/4917EH
PABS 1350 NR	1350	06/2023	STS-AWTS068	4386-3039-01	DOC/22/109242	WWP-20132	F-AA-51817	2023/4917EH
ABS 2000 NR	2000	04/2023	STS-AWTS069	4384-3039-01	DOC/22/109449	WWP-20134	F-AA-51817	2023/4918EH
PABS 2000 NR	2000	08/2023	STS-AWTS070	4388-3039-01	DOC/22/109449	WWP-20134	F-AA-51817	2023/4918EH
ABS4200	4200	24/2021	40/26	40/26	N/A	WWP-20113	N/A	N/A
ABS5000	5000	N/A	40/24	40/24	DOC/22/102412	WWP-20082	F-AA-51817	2022/4255EH

Maxi Septic System

MAXI SEPTIC	CONCRETE	POLY
Height	2300mm	2500mm
Inlet Invert (from Base)	1530mm & 1830mm	1770mm
Tank Diameter	2440mm	2400mm x 2530mm
Operating Capacity	6300L	6066L
Maximum Dry Weight	6.1 T A concrete 'Tall' tank is also available.	450kg Allow 600kg as all tanks are water tested.



Every Taylex Maxi Tank is covered by a full manufacturer warranty. There is a 15-year warranty on the pre-cast concrete and a one-year warranty* on all electrical and mechanical components. Warranty applies from the date of commissioning or 90 days from the date of purchase (whichever is sooner).

^{*12-}months standard warranty on electrical components (pump + controller where fitted)

Servicing

Twelve months servicing is packaged with every Taylex wastewater system.

All home sewerage treatment systems are required to be serviced quarterly. Your local council will enforce these requirements. Systems may only be serviced by licensed wastewater service personnel. Contact your local accredited Taylex service agent or contact Taylex directly with any questions or enquiries about servicing your Taylex systems.



Servicing straight from the manufacturer

Fully licensed factory trained service technicians.



Discounted spare parts

Provide spare parts to current contract holders at a discounted rate.



Discounted call-outs

Prioritised and discounted emergency call-outs. After hours emergency phone support.



Fast 24hr response time

Technicians dedicated to your local area with a 24hr response time.



Friendly service and advice

Pre property purchase service and advice.



Council Requirements

We send your service reports to your local council on your behalf and ensure that all council reporting requirements are met.

Warranty

Every Taylex Wastewater Treatment System is covered by a full manufacturer's warranty.

There is a 15 year warranty* on all ABS concrete & Poly systems. There is also a three year* warranty on all electrical and mechanical components, including the irrigation pump (a 12 month standard warranty and a further 24 months extended warranty is available when you purchase your 2nd and 3rd year of service calls with a Taylex Accredited Service Agent). Warranties apply from the date of commissioning or 90 days from the date of purchase (which-ever is sooner).

To ensure your warranty is valid, the following should be observed:

- DO NOT use system or allow wastewater to enter tanks before power services are available to the System and a Taylex Authorised specialist has been notified of pending occupancy of the property and has subsequently commissioned (activated) the system.
- **DO NOT** cover lids with soil.
- DO NOT position decking, concrete paths or driveways over System DO NOT allow surface water to enter the System by incorrect falls and landscaping around the system.
- **NEVER** turn the power off unless instructed to do so by your Service Agent.



This guarantee does not cover damage caused by misuse, neglect, failure to keep the unit clean and functional, accident, use of incorrect power supply, or repair or attempts to repair by unauthorised personnel. The benefits conferred by this warranty are in addition to all other rights and remedies in respect of the product which the consumer has under Australian Consumer Law.



Taylex Warranty Statement

^{*}Terms and Conditions apply.





